

FLUX 700 AD

EN 1045 FH12

Description: a flux powder, available also in paste, for brazing brass, bronze, steel with medium silver content alloys.

Application: suitable for induction brazing or for flame brazing. For best results flux should be mixed with water and, thanks the special composition, it's easy to get a creamy consistency of the paste. Heat until flux becomes liquid. Flux residue may be removed with warm water.

Base metal: Cu alloys, Mild & alloyed steel, stainless steel, tool steel, Ni alloys, refractory metals

Filler metal: low % Ag alloys, medium % Ag alloys, Cu P alloys.

Working temperature: 520-830°C (968-1526°F)

Available packing:

Powder:

1,0 kg = 12 jars in a cardboard box (12 kgs);

15 kg bucket.

Paste:

1,0 kg = 12 jars in a cardboard box (12 kgs).